Wil-Pro SP-1180 Edge Mark White
Interior/Exterior Primer – High Hiding

DESCRIPTION
Willamette Valley Company has formulated Wil-Pro SP-1180 Edge Mark White as high-hiding primer for soft wood, like spruce, pine and fir moulding. Wil-Pro SP-1180 is premium water-based moulding primer that is custom formulated for use in an industrial mill production line. Wil-Pro-1180 provides a finish that is ideal for accepting interior/exterior paints.

WHERE TO USE
- MDF and Solid Wood Moulding
- Exterior Wood Posts and Columns
- Fascia boards and Trim

FEATURES AND BENEFITS
- High Hiding Primer
- Accepts Any Interior/Exterior Latex Paint
- Strong Adhesive Bond to Latex Paint
- Clean White Color
- Low VOC

PACKAGING
Drums
Totes

SHELF LIFE
3 to 6 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>8.5</td>
</tr>
<tr>
<td>Percent Solids</td>
<td>57%</td>
</tr>
<tr>
<td>Viscosity in seconds, #2 Zahn Cup @ 77° F (25°C)</td>
<td>29</td>
</tr>
<tr>
<td>Weight / Gallon, lb/gal (Kg/L)</td>
<td>12.07 (1.50)</td>
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<tr>
<td>Spread Rate @ 3.5 wet mils, ft² / gal (m²/L)</td>
<td>458 (11.2)</td>
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<tr>
<td>Spread Rate @ 4 wet mils, ft² / gal (m²/L)</td>
<td>400 (9.8)</td>
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APPLICATION

Apply Wil-Pro SP-1180 by airless spray, at a wet film thickness of 3-6 mils. For other types of application methods check with your Willamette Valley Company representative for directions and recommendation for use.

Primer coating can be dried with conventional air, forced hot air or IR.

CLEAN-UP

Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.
HEALTH AND SAFETY

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: msds@wilvaco.com.

CONTACT INFORMATION

Please see the side bar on the front page for the Division nearest to your location.