Wil-Pro SP-1127 Regular White

Interior/Exterior Primer – High Hiding

DESCRIPTION
Willamette Valley Company has formulated Wil-Pro SP-1127 as a high hiding primer for MDF and pine moulding. Wil-Pro SP-1127 is a premium water-based moulding primer that is custom formulated for use in an industrial mill production line. Wil-Pro SP-1127 provides a clean white finish that is ideal for accepting interior/exterior paints.

WHERE TO USE
- MDF and Pine Moulding
- Industrial Mill Environments

FEATURES AND BENEFITS
- High Hiding Primer
- Accepts Any Interior/Exterior Latex Paint
- Strong Adhesive Bond to Latex Paint
- Clean White Color Attracts Customers

PACKAGING
Drums
Totes

SHELF LIFE
6 to 9 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>8.5</td>
</tr>
<tr>
<td>Percent Solids</td>
<td>61%</td>
</tr>
<tr>
<td>Viscosity in seconds, #2 Zahn cup @77 F (25°C)</td>
<td>29</td>
</tr>
<tr>
<td>Weight / Gallon, lbs./gallon (Kg / L)</td>
<td>12.67 (1.52)</td>
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<tr>
<td>Spread Rate @3.5 wet mils, ft² / gal (m² / L)</td>
<td>458 (11.2)</td>
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<tr>
<td>Spread Rate @ 4 wet mils, ft² / gal (m² / L)</td>
<td>400 (9.8)</td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
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APPLICATION
Apply Wil-Pro SP-1127 by airless spray, at a wet film thickness of 3.5 - 8 mils. For other types of application methods check with your Willamette Valley Company representative for directions and recommendation for use.

Primer coating can be dried with conventional air, forced hot air or IR.

CLEAN-UP
Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

NOTES
This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.
TEST RESULTS ARE TO BE CONSIDERED AS REPRESENTATIVE OF CURRENT PRODUCTION AND SHOULD NOT BE TREATED AS SPECIFICATIONS. WHILE ALL THE INFORMATION PRESENTED IN THIS DOCUMENT IS BELIEVED TO BE RELIABLE AND TO REPRESENT THE BEST AVAILABLE DATA ON THESE PRODUCTS, NO GUARANTEE, WARRANTY, OR REPRESENTATION IS MADE, INTENDED, OR IMPLIED AS TO THE CORRECTNESS OR SUFI CIENCY OF ANY INFORMATION, OR AS TO THE SUITABILITY OF ANY CHEMICAL COMPOUNDS FOR ANY PARTICULAR USE, OR THAT ANY CHEMICAL COMPOUNDS OR USE THEREOF ARE NOT SUBJECT TO A CLAIM BY A THIRD PARTY FOR INFRINGEMENT OF ANY PATENT OR OTHER INTELLECTUAL PROPERTY RIGHT. EACH USER SHOULD CONDUCT A SUFFICIENT INVESTIGATION TO ESTABLISH THE SUITABILITY OF ANY PRODUCT FOR ITS INTENDED USE.

DISCLAIMER OF WARRANTY

CONTACT INFORMATION

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: msds@wilvaco.com.

Please see the side bar on the front page for the Division nearest to your location.

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