Wil-Pro Overlay Primer

DESCRIPTION
Willamette Valley Company has formulated Wil-Pro Overlay Primer to be mixed with melamine resin for industrial application onto paper. The mixed coating seals the surface of the overlay paper and provides an excellent base onto which topcoats can readily adhere.

WHERE TO USE
- Industrial Paper Overlay

FEATURES AND BENEFITS
- High Hiding
- Strong Adhesive Bond to Substrate and Top Coat
- Accepts Water-based and Solvent-based Top Coats
- Cleans Up Readily with Water

PACKAGING
- Totes
- Tank Truck

SHELF LIFE
2 months from delivery when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment between 40 - 80°F (4.4 - 26.6°C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES OF RAW PRIMER

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Percent Solids</td>
<td>59.5% +/-1.5%</td>
</tr>
<tr>
<td>Viscosity, centipoise @77 F (25°C)</td>
<td>350 +/-150</td>
</tr>
<tr>
<td>Weight / Gallon lbs./gallon (Kg / L)</td>
<td>13.5 +/-13.6 (1.50-1.63)</td>
</tr>
<tr>
<td>pH</td>
<td>9.15-9.80</td>
</tr>
<tr>
<td>Color</td>
<td>Various</td>
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CATALYZING INSTRUCTIONS
Wil-Pro Overlay Primer should be catalyzed at a rate of ~2.0% by recipe weight and mixed thoroughly prior to application. Use catalyzed primer within 2 hours.

APPLICATION
The catalyzed primer can be applied with slot die or rod. The primer should be dried with forced hot air.

CLEAN-UP
Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

NOTES
Adding more than 2.0% by weight of catalyst or the addition of water to reduce viscosity may result in degradation of the product performance. If a viscosity change is desired, please contact your Willamette Valley Company representative for instructions.
HEALTH AND SAFETY

Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800 333 9826 or send an email to: sds@wilvaco.com.

CONTACT INFORMATION

Please see the side bar on the front page for the Division nearest to your location.

THE WILLAMETTE VALLEY COMPANY LLC
www.wilvaco.com
info@wilvaco.com

OTHER DIVISIONS

PERFORMANCE COATINGS
990 Owen Loop North
PO Box 2280
Eugene, OR 97402
Tel 541.484.9621
www.polyquik.com
www.wvcorailroad.com

PRECISION TECHNOLOGIES DIVISION
990 Owen Loop North
Eugene, OR 97402
Tel 541.484.2368
www.pre-tec.com

CANADIAN DIVISION
SURREY BRANCH
19081- 27th Avenue
Surrey BC V3S 5T1
Tel 800.663.4298

SUBSIDIARIES

ECLECTIC PRODUCTS INC.
Corporate Office
990 Owen Loop North
Eugene, OR 97402
Tel 541.284.4667
www.eclecticproducts.com

IDAHO MILL & GRAIN
445 North 430 West Hwy PO Box188
Malad City, Idaho 83252
Tel 208.766.2206

TAPEL WILLAMETTE LTD. S.A.
Av. Estero La Posada 3625
Parque Industrial Coronel
Coronel, Chile
Tel 011.56.41.2 928.100
www.tapel.cl