

# Technical Data Sheet



**W V C O**

Willamette Valley Company

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Partnering through service,  
innovation, and integrity

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# Wil-Pro Melamine Overlay Primer

## Exterior High Hiding Primer

### DESCRIPTION

Willamette Valley Company has formulated a robust, 2 pack, melamine overlay primer for industrial use. This primer seals the surface of the overlay paper and provides an excellent base onto which topcoats can readily adhere.

### WHERE TO USE

- Kraft Overlay Paper
- Industrial Mills

### FEATURES AND BENEFITS

- High Hiding
- Strong Adhesive Bond to Substrate and Top Coat
- Accepts Water-based and Solvent-based Top Coats
- Cleans up readily with water

### PACKAGING

Totes  
Tank Truck

### SHELF LIFE

2 months from delivery when properly stored.

### STORAGE

Store this product in a clean, dry, shaded or covered environment between 40 - 80°F. DO NOT FREEZE.

## TECHNICAL INFORMATION

### TYPICAL PROPERTIES

|                               |                         |
|-------------------------------|-------------------------|
| Percent Solids                | 50%                     |
| Viscosity, centipoise @77 F   | 160 cps                 |
| Weight / Gallon (lbs./gallon) | 11                      |
| pH                            | 6.6                     |
| Pot life                      | 12 hours                |
| Color                         | Custom Colors Available |

### CATALYZING INSTRUCTIONS

Before application Wil-Pro Melamine Overlay Primer needs to be catalyzed. Add Wil-Pro Catalyst A1 at a rate of 2.5% by weight and mix thoroughly before use. Use catalyzed primer within 12 hours.

### APPLICATION

The catalyzed primer should be applied with a Direct Roll Coater with an attached Meyer's Rod. The primer should be dried with forced hot air.

### CLEAN-UP

Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

### NOTES

Adding more than 2.5% by weight of catalyst or the addition of water to reduce viscosity may result in degradation of the product performance. If a viscosity change is desired, please contact your Willamette Valley Company sales person for instructions.

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## HEALTH AND SAFETY

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Willamette Valley Company recommends reading and becoming familiar with the MSDS before using this product.

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## CONTACT INFORMATION

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Please see the side bar on the front page for the Division nearest to your location.

### WILLAMETTE VALLEY COMPANY

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