Wil-Pro Melamine Overlay Primer

**DESCRIPTION**
Willamette Valley Company has formulated a robust, 2 pack, melamine overlay primer for industrial use. This primer seals the surface of the overlay paper and provides an excellent base onto which topcoats can readily adhere.

**WHERE TO USE**
- Kraft Overlay Paper
- Industrial Mills

**FEATURES AND BENEFITS**
- High Hiding
- Strong Adhesive Bond to Substrate and Top Coat
- Accepts Water-based and Solvent-based Top Coats
- Cleans up readily with water

**PACKAGING**
- Totes
- Tank Truck

**SHELF LIFE**
2 months from delivery when properly stored.

**STORAGE**
Store this product in a clean, dry, shaded or covered environment between 40 - 80°F. DO NOT FREEZE.

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### TECHNICAL INFORMATION

#### TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Percent Solids</td>
<td>50%</td>
</tr>
<tr>
<td>Viscosity, centipoise @77 F</td>
<td>160 cps</td>
</tr>
<tr>
<td>Weight / Gallon (lbs./gallon)</td>
<td>11</td>
</tr>
<tr>
<td>pH</td>
<td>6.6</td>
</tr>
<tr>
<td>Pot life</td>
<td>12 hours</td>
</tr>
<tr>
<td>Color</td>
<td>Custom Colors Available</td>
</tr>
</tbody>
</table>

#### CATALYZING INSTRUCTIONS

Before application Wil-Pro Melamine Overlay Primer needs to be catalyzed. Add Wil-Pro Catalyst A1 at a rate of 2.5% by weight and mix thoroughly before use. Use catalyzed primer within 12 hours.

#### APPLICATION

The catalyzed primer should be applied with a Direct Roll Coater with an attached Meyer’s Rod. The primer should be dried with forced hot air.

#### CLEAN-UP

Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

#### NOTES

Adding more than 2.5% by weight of catalyst or the addition of water to reduce viscosity may result in degradation of the product performance. If a viscosity change is desired, please contact your Willamette Valley Company sales person for instructions.
HEALTH AND SAFETY

Willamette Valley Company recommends reading and becoming familiar with the MSDS before using this product.

CONTACT INFORMATION

Please see the side bar on the front page for the Division nearest to your location.

DISCLAIMER OF WARRANTY

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