WB Putty 284 Auto
Water-based Filler for Panels

DESCRIPTION
Willamette Valley Company’s WB Putty 284 Auto is a water-based acrylic wood filler used to repair defects in all types of plywood panels. This putty is formulated to be smoothly applied with an automated system. Once dried it can be easily sanded, stained or painted.

WHERE TO USE
• Woodworking Shops
• Industrial Mill Environments

FEATURES AND BENEFITS
• Pumpable
• Smooth Application
• Fast Drying
• No Cracking
• Negligible Shrinkage
• Easy Sanding with Little Pull-Out

PACKAGING
Drums
Totes

SHELF LIFE
8 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Percent Solids by Weight</td>
<td>64</td>
</tr>
<tr>
<td>Viscosity, cps, ASTM D 4878</td>
<td>200,000</td>
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<tr>
<td>Weight / Gallon</td>
<td>6.62</td>
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<tr>
<td>Kilogram/liter</td>
<td>0.8</td>
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<tr>
<td>Color</td>
<td>Woodtones</td>
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</tbody>
</table>

DRY TIME
A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

CLEAN-UP
WB Putty 284 Auto can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

NOTES
This product is supplied to the customer in a ready to use form. Any additions may result in degradation of the product performance.

CONTACT INFORMATION
Please see the side bar for the Division nearest to your location.
APPLICATION

This product is formulated to be applied in woodworking shops and industrial mill applications with an automated system. For details on recommended applications, check with your Willamette Valley Company Representative.

HEALTH AND SAFETY

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: msds@wilvaco.com.