**WB Putty 274**

*Water-based Filler for Panels*

**DESCRIPTION**
Willamette Valley Company’s WB Putty 274 is a water-based acrylic wood filler used to repair defects in all types of plywood panels. This putty is formulated to be smoothly applied with a flexible putty knife. Once dried it can be easily sanded, stained or painted.

**WHERE TO USE**
- Woodworking Shops
- Industrial Mill Environments

**FEATURES AND BENEFITS**
- Smooth Application
- Fast Drying
- No Cracking
- Negligible Shrinkage
- Reduced Blocking
- Easy Sanding with Little Pull-Out

**PACKAGING**
Drums
Totes

**SHELF LIFE**
8 months when properly stored.

**STORAGE**
Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

**TECHNICAL INFORMATION**

<table>
<thead>
<tr>
<th><strong>TYPICAL PROPERTIES</strong></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Percent Solids by Weight</td>
<td>73</td>
</tr>
<tr>
<td>Viscosity, cps, ASTM D 4878</td>
<td>260,000</td>
</tr>
<tr>
<td>Weight / Gallon Kilo grams/liter</td>
<td>6.22 0.8</td>
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<tr>
<td>Color</td>
<td>Woodtones</td>
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**DRY TIME**
A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

**CLEAN-UP**
WB Putty 274 can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

**NOTES**
This product is supplied to the customer in a ready to use form. Any additions may result in degradation of the product performance.

**CONTACT INFORMATION**
Please see the side bar for the Division nearest to your location.
APPLICATION

This product is formulated to be applied in woodworking shops and industrial mill applications with a flexible blade putty knife. For other methods of application, check with your Willamette Valley Company Representative.

HEALTH AND SAFETY

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: msds@wilvaco.com.