WIL-PUTTY W.B. FACE FIR
Water-based Filler for Flat Panels

DESCRIPTION
Willamette Valley Company's WIL-PUTTY W.B. FACE FIR is an acrylic-based wood filler used to repair defects in all types of wood. This putty is formulated to be smoothly applied with a flexible putty knife or automated patching systems. Once dried it can be easily sanded, stained, painted and/or overlayed with hardwood surface.

WHERE TO USE
- Flat Panels
- Flooring
- Plywood

FEATURES AND BENEFITS
- Knife Applicable
- Pumpable
- Smooth Application
- Decreased Dry Time
- Reduced Blocking
- Easy Sanding with Excellent Adhesion

PACKAGING
5-Gallon pails
Drums
Totes

SHELF LIFE
12 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Percent Solids by Weight</td>
<td>73±2%</td>
</tr>
<tr>
<td>Viscosity, cps, Spindle C, 2.5 rpm, @77 °F</td>
<td>80,000 cP</td>
</tr>
<tr>
<td>Density</td>
<td>14.2 lb/gal</td>
</tr>
<tr>
<td></td>
<td>1.7 kg/l</td>
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<tr>
<td>Color</td>
<td>Woodtones</td>
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</tbody>
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DRY TIME
A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

CLEAN-UP
WIL-PUTTY W.B. FACE FIR can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

NOTES
This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.

CONTACT INFORMATION
Please see the side bar for the Division nearest to your location.
APPLICATION

This product is formulated to be applied in woodworking shops and industrial mill applications with a flexible blade putty knife. For other methods of application, check with your Willamette Valley Company Representative.

HEALTH AND SAFETY

Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800 333 9826 or send an email to: msds@wilvaco.com.