PF 1611-67 Face Water-based Putty

Water-based Filler for Flat Panels

DESCRIPTION
Willamette Valley Company’s PF 1611-67 Face Water-based Putty is an acrylic-based wood filler intended for repairing defects in all types of wood. Formulated for smooth application, PF 1611-67 Face Water-based Putty can be applied with a flexible putty knife or automated system. It is easily sanded, stained or painted once it is dry.

WHERE TO USE
- Woodworking Shops
- Industrial Mill Environments

FEATURES AND BENEFITS
- Pumpable
- Smooth Application
- Decreased Dry Time
- Reduced Blocking
- Easy Sanding with Little Pullout

PACKAGING
- Drums
- Totes

SHELF LIFE
- 8 months when properly stored.

STORAGE
- Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solids</td>
<td>77%</td>
</tr>
<tr>
<td>Viscosity, cps, ASTM D 4878</td>
<td>260,000</td>
</tr>
<tr>
<td>Weight / Gallon</td>
<td>14.70</td>
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<tr>
<td>Kilograms/liter</td>
<td>1.76</td>
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<tr>
<td>Color</td>
<td>Woodtones</td>
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DRY TIME

A thin film of PF 1611-67 Face Water-based putty will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

CLEAN-UP

PF 1611-67 Face Water-based putty can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.
APPLICATION
PF 1611-67 Face Water-based Putty is formulated to be applied in woodworking shops and industrial mill applications with a flexible blade putty knife or through an automated system. For other methods of application, check with your Willamette Valley Company Representative.

HEALTH AND SAFETY
Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: msds@wilvaco.com.

DISCLAIMER OF WARRANTY
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