Eco Glue High Performance General Purpose Adhesive

DESCRIPTION
Eco Glue High Performance General Purpose Adhesive is a low viscosity, water-based, ecofriendly adhesive. The consistency of the adhesive makes working with it easy. It has no volatile organic compounds: zero VOC. It is designed to be used in many gluing applications: flooring – vinyl and laminate, furniture, plywood, paneling, crafts and more. Eco Glue HPGP Adhesive exhibits excellent adhesion to wood and primed wood surfaces.

WHERE TO USE
- Flooring – Wood and Vinyl
- Wood, Engineered Wood, Painted Wood and Vinyl
- Concrete, Furniture, Paneling, Crafts
- Industrial and Residential Environments

FEATURES AND BENEFITS
- Water-based, Green Adhesive, No Solvents and No Odors
- Easy to Apply
- Good Open Time
- Outstanding Adhesion Properties
- Outstanding Water Resistance
- Easy to Sand

PACKAGING
1-gallon pails
4-gallon pails
Drums

SHELF LIFE
Up to 12 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

When storing a partial container, use plastic wrap to cover surface of material before closing lid tightly.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness of cured product: Shore D</td>
<td>60</td>
</tr>
<tr>
<td>Viscosity –centipoise at 77°F (25°C) (+/- 50,000 cps)</td>
<td>250,000</td>
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<tr>
<td>VOC</td>
<td>0 - None</td>
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<tr>
<td>Working Time</td>
<td>50 minutes</td>
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<tr>
<td>Tack Free Time</td>
<td>90 minutes</td>
</tr>
<tr>
<td>Full Cure Time at 75°F (23.8°C)</td>
<td>24 hours</td>
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<tr>
<td>Application Temperature</td>
<td>50-200°F (10-100°C)</td>
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<tr>
<td>Odor</td>
<td>Mild oak wood scent</td>
</tr>
<tr>
<td>Colors</td>
<td>Brown</td>
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</tbody>
</table>

APPLICATION
General Application: Apply Eco Glue HPGP Adhesive onto the substrate and spread smooth with a trowel or flexible putty knife. Coverage should be at 80 or 95% depending on type of substrate used. Keep container closed when not in use.

It is recommended to test glue small pieces of the materials being glued with Eco Glue HPGP Adhesive to ensure compatibility before the general application is started.

RECOMMENDED SUBSTRATES

Concrete
Cement-type floor leveling products
Subfloor with radiant heat
Stone
Ceramic
Terrazzo

Cement backer board
Cement or gypsum repair compounds
Vinyl tile that is well adhered to the substrate
Particle board, MDF or chip board
OSB – must be underlayment grade
**COVERAGE**

At a film thickness of 16 mils coverage will be 100 sq. ft. / gallon (2.43 sq. meters / L).

**CLEAN-UP**

All equipment and containers should be cleaned after each use with water or soap and water.

**NOTES**

This product is supplied to the customer in a ready-to-use form. Addition of any substance may result in degradation of the product performance.

**CONTACT INFORMATION**

Please see the side bar on the front page for the Division nearest to your location.

**HEALTH AND SAFETY**

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800-333-9826 or send an email to: msds@wilvaco.com.