Eco Glue Flooring Adhesive
Water-Based Green Product

DESCRIPTION
Eco Glue Flooring Adhesive is a trowel grade, non-sag, water-based adhesive. The putty-like consistency is easy to work. The non-sag properties allow the application on horizontal and vertical surfaces. It has no volatile organic compounds: zero VOC. It is designed to be used in flooring applications and other woodworking applications. Eco Glue Flooring Adhesive exhibits excellent adhesion to wood and primed wood surfaces.

WHERE TO USE
• Wood and Vinyl flooring
• Industrial and Residential Environments

FEATURES AND BENEFITS
• Water-based, Green Adhesive, No-Solvents and No Odors
• Non-Sag and Trowelable
• Good Open Time
• Outstanding Adhesion Properties
• Outstanding Water Resistance
• Easy to Sand

PACKAGING
1-gallon pails (3.78 L)
4-gallon pails (15.14 L)
Drums 50 gallons (189.27 L)

SHELF LIFE
Up to 12 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness of cured product: Shore D</td>
<td>60</td>
</tr>
<tr>
<td>Viscosity – centipoise</td>
<td>3,000,000</td>
</tr>
<tr>
<td>VOC</td>
<td>0 - None</td>
</tr>
<tr>
<td>Working Time</td>
<td></td>
</tr>
<tr>
<td>Tack Free Time</td>
<td>50 minutes</td>
</tr>
<tr>
<td>Full cure Time at 75°F (24°C)</td>
<td>90 minutes</td>
</tr>
<tr>
<td></td>
<td>24 hours</td>
</tr>
<tr>
<td>Application Temperature</td>
<td>&gt; 50°F (10°C)</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild oak wood scent</td>
</tr>
<tr>
<td>Colors</td>
<td>Custom colors available dependent on quantity requested</td>
</tr>
</tbody>
</table>

APPLICATION
General Application: Apply Eco Glue Flooring Adhesive onto the substrate and spread smooth with a notched trowel or flexible putty knife. Coverage should be at 80 or 95% (26.7-35°C) depending on type of wood flooring being installed. Always follow flooring manufacturer’s recommendations. Keep container closed when not in use.

It is recommended that a small piece of flooring be tested with Eco Glue Flooring Adhesive to ensure compatibility before the general application is started.

RECOMMENDED SUBSTRATES

Concrete
Cement-type floor leveling products
Subfloor with radiant heat
Stone
Ceramic
Terrazzo
Cement backer board
Cement or gypsum repair compounds
Vinyl tile that is well adhered to the substrate
Particle board, MDF or chip board
OSB – must be underlayment grade
**DISCLAIMER OF WARRANTY**

Test results are to be considered as representative of current production and should not be treated as specifications. While all the information presented in this document is believed to be reliable and to represent the best available data on these products, no guarantee, warranty, or representation is made, intended, or implied as to the correctness or sufficiency of any information, or as to the suitability of any chemical compounds for any particular use, or that any chemical compounds or use thereof are not subject to a claim by a third party for infringement of any patent or other intellectual property right. Each user should conduct a sufficient investigation to establish the suitability of any product for its intended use.

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**COVERAGE**

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Square Notch Trowel:</td>
<td></td>
</tr>
<tr>
<td>1/8&quot;X1/8&quot;X1/8&quot;</td>
<td>80 sq. ft. / gallon (1.96 sq. meters / L)</td>
</tr>
<tr>
<td>1/4&quot;X1/4&quot;X1/8&quot;</td>
<td>40 sq. ft. / gallon (1.00 sq. meter / L)</td>
</tr>
<tr>
<td>1/4&quot;X1/4&quot;X1/4&quot;</td>
<td>35 sq. ft. / gallon (0.85 sq. meters / L)</td>
</tr>
<tr>
<td>V Notch Trowel:</td>
<td></td>
</tr>
<tr>
<td>3/16&quot;X 5/32&quot;</td>
<td>50 sq. ft. / gallon (1.2 sq. meters / L)</td>
</tr>
</tbody>
</table>

Trowel Recommendation:
The trowel size and teeth configuration should maximize the amount of adhesive coverage on the substrate.

**CLEAN-UP**

All equipment and containers should be cleaned after each use with water or soap and water.

**NOTES**

This product is supplied to the customer in a ready-to-use form. Addition of any substance may result in degradation of the product performance.

**CONTACT INFORMATION**

Please see the side bar on the front page for the Division nearest to your location.

**HEALTH AND SAFETY**

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800-333-9826 or send an email to: msds@wilvaco.com.

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