EPR – End Paint Resin-base

Paint for the Cut-ends of Dimensional Wood Products

DESCRIPTION
Willamette Valley Company has formulated a waterborne paint with a resin base, specifically designed to meet the needs of a mill’s finished products. EPR has been developed to give the cut ends of dimensional products the protection and beauty that the mills and customers demand.

WHERE TO USE
- Dimensional Lumber
- Industrial Mill Environments

FEATURES AND BENEFITS
- Moisture Protection
- Increases Shelf Life
- Vibrant Colors Attract Customers
- Available in a Variety of Vibrant Colors

PACKAGING
- 5-gallon pails (18.9 L)
- Drums
- Totes

SHELF LIFE
6 to 9 months when properly stored.

STORAGE
Store this product in a clean, dry, shaded or covered environment above 45°F (7.2° C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>8.75</td>
</tr>
<tr>
<td>Viscosity, cps, ASTM D 4878</td>
<td>500</td>
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<tr>
<td>Weight / Gallon (kg / L)</td>
<td>8.75 (1.05)</td>
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<tr>
<td>Coverage, sq. ft. / U.S. gallon (m² / L)</td>
<td>320 (7.85)</td>
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<tr>
<td>Color</td>
<td>Available in many colors</td>
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</tbody>
</table>

APPLICATION

Apply one coat of EPR, as supplied by airless spray, brush or rolling at a wet film thickness of 4-5 mils. For porous wood or higher performance, increased film thickness is advised. For other types of application methods check with your Willamette Valley Company representative for directions and recommendation for use. Stenciling and any recoating should be done before the paint has dried completely and formed an impervious film.

CLEAN-UP

Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.
HEALTH AND SAFETY

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800-333-9826 or send an email to: msds@wilvaco.com.

CONTACT INFORMATION

Please see the side bar on the front page for the Division nearest to your location.